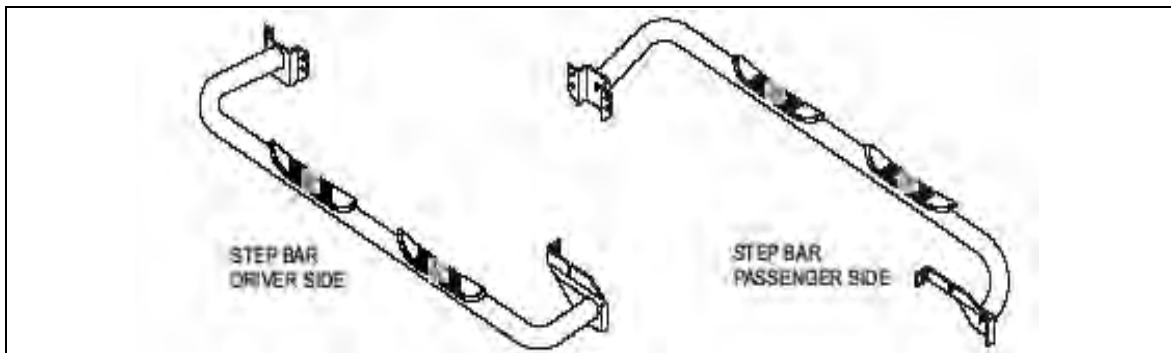




INSTALLATION INSTRUCTIONS

11590.81 Rugged Ridge Side Steps
1984-2000 Jeep Cherokee/Wagoneer/Sport 2/4 door



Parts Kit Contents

Tools Required

1 Step Bar Assembly, Drivers Side	Ratchet
1 Step Bar Assembly, Passenger Side	Torque Wrench
2 Front Mounting Brackets	9 / 16" Socket
1 Rear Mounting Bracket, Driver Side	3 / 4" Socket
1 Rear Mounting Bracket, Passenger Side	13 / 16" Socket
4 1 / 2" – 13 x 2" Hex Head Bolt	3 / 4" Combination Wrench
4 1 / 2" Flat Washer	5 / 16" Drill Bit
4 1 / 2" Lock Washer	Electric Drill
10 3 / 8" X 1" Self Tapping Hex Head Bolt	

Step 1: Remove all parts from the box and check for any damage. Verify all parts are there.

Step 2: Read and understand **ALL** of the instructions before installing.

Step 3: Install both **front and rear mounting brackets** onto the **Step Bars** using 4 of the 1 / 2"-13 x 2" hex head bolts, 4 1 / 2" lock washer, and 4 flat washers leaving them loose. **See Fig. 1**

Step 4: Loosen the front rear spring bolt, enough to slide the slotted top edge of the **rear bracket** can be slid underneath the head bolt. **NOTE: DO NOT REMOVE THIS BOLT. See Fig. 2**

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Step 5: Place the **rear** of the **Step Bar** to the **Spring Bracket**, and tighten the **Spring Bolt** until it holds the **rear Step Bar** bracket in place. See **Fig.2**

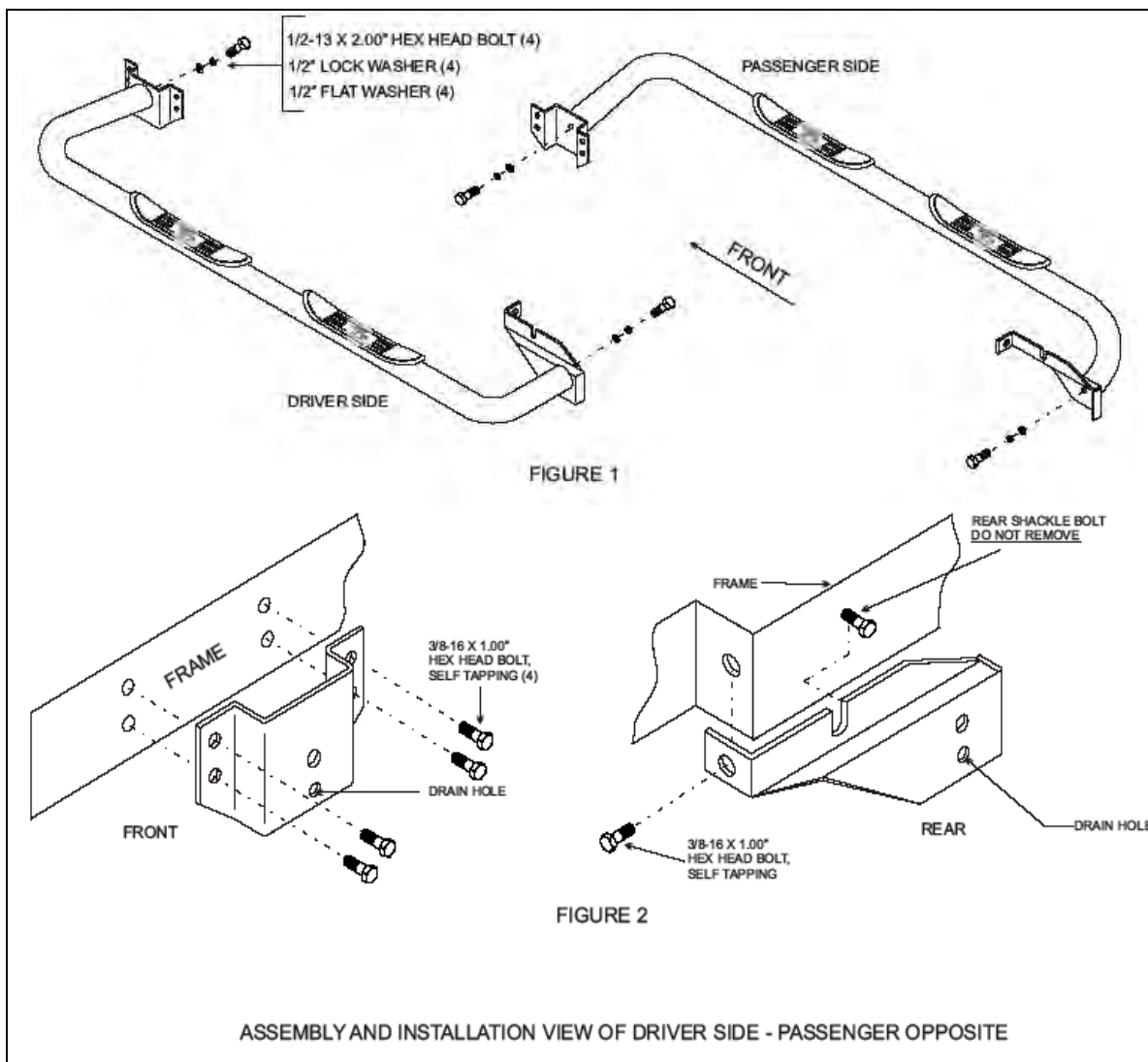
Step 6: Hold up the **front** end of the **Step Bar** to the front of the sub frame. Check to be sure the **Step Bar** is **properly aligned** with the **Body** and mark the holes to be drilled.

NOTE: On some models be cautious of the diagonal oblong hole, it maybe necessary to locate the front mounting bracket at an angle to miss this hole. See **Fig 2.**

Step 7: Drill the holes for the front bracket using the **5/16 "** drill bit and electric drill.

Step 8: Secure the **front Mounting Bracket** to the sub frame using 4 **3/8"** self tapping bolts. **NOTE: DO NOT OVER TIGHTEN THESE BOLTS.**

Step 9: Tighten and torque **1 / 2"** fasteners to **65 ft. lbs.**, **3/8"-16 x 1"** Hex Head Self Tapping Bolts to **20 ft. lbs.** And the Spring bolt to **70 ft. lbs.**.





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