



Offset Caster Correction Bushes 2° Offset for 50mm Lift

LANDROVER

DEFENDER
1987 - On

DISCOVERY
1991-1999

RANGE ROVER
1986-1995

1145SK

1. **Mark Radius Arms here, vertical to level ground, in line with centre of bush before raising vehicle.**
2. **Remove arms from vehicle.**
3. **Press out original bushes.**
4. **Lay Radius Arm on this template for hole positions.**
5. **Position front bush with small notch in line with your vertical line on arm and press front bush into arm.**
6. **Align and press rear bush into arm ensuring distance between centres is 164mm±0.5mm.**
7. **Ensure bushes in both arms are identical.**
(Lay arms together to verify)
8. **Re-install arms to vehicle, and perform wheel alignment.**
(Check tension of bolts after 500km)

*This template is suitable for 50mm Lift.
For lifts other than 50mm, your vertical line may be positioned different to this template, in such a case, use your vertical line and disregard this template.*

Not suitable for vehicle lifts greater than 60mm.

Installation of caster bushes into vehicles with Automatic transmission may cause driveline vibration.

